



# Installations Instructions

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## Parts List

Parts List (by Vikings)  
1-Set of Saddlebags  
2-Installation Instructions  
3-Mounting Hardware  
(See Fig A.)

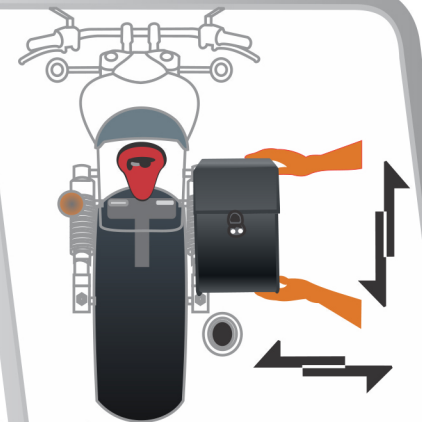
## Tools Needed

1- Adjustment Wrench  
2- Flashed Screwdriver  
3- Color Marker  
4- Power Drill with 3/8 inch drill bit

## Step 1

Ask the helper to hold the bag in several positions so that you can determine the desired position of the bag on your bike. Once you find the right position, ask the helper to press the back of the bag against the bolts on the fender struts.

- Fig.A**
- A: Up right x 4
  - B: Cross Member x 4
  - C: 10 mm x 70 mm x 4
  - D: 8 mm x 70 mm x 4
  - E: 1/4" Hex Head Barrel Bolt Assembly x 4
  - F: 8 mm Lock Nuts x 4
  - G: Cross Member Fender Washer x 4
  - H: Fender Washers x 8



## Step 2

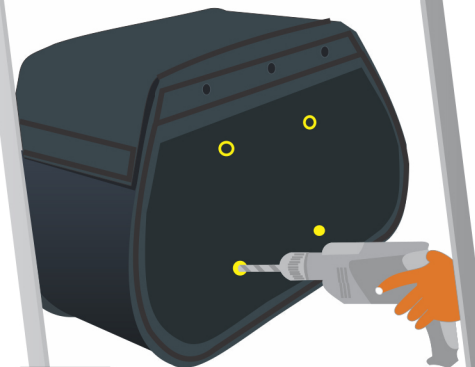
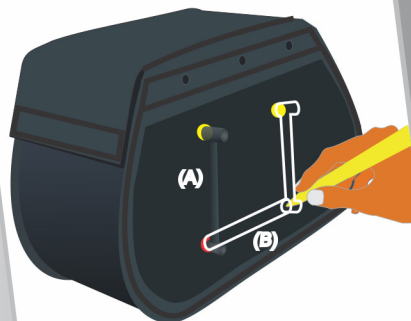
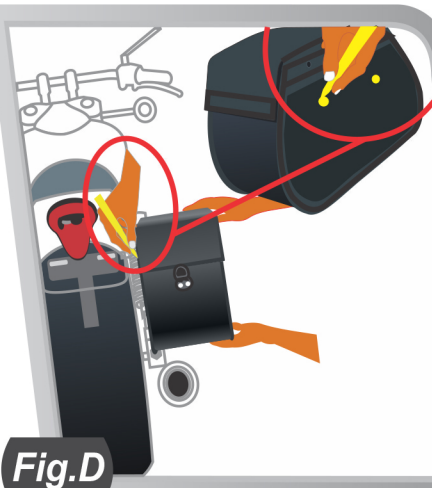
Use the marker to mark the contact point of the fender strut bolts and the back.

## Step 3

Place the longer end of the up right on the marker spots in order to determine the placement of the lower two holes and the cross member (see Fig.E) part B.

## Step 4

Use power drill with 3/8 inch drill bit to drill all four holes in the back of the bag.





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## Step 5

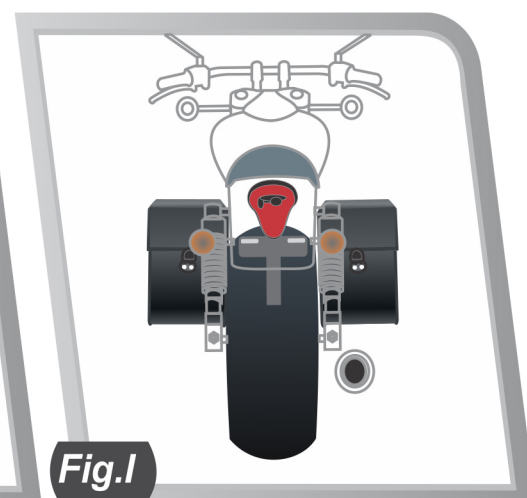
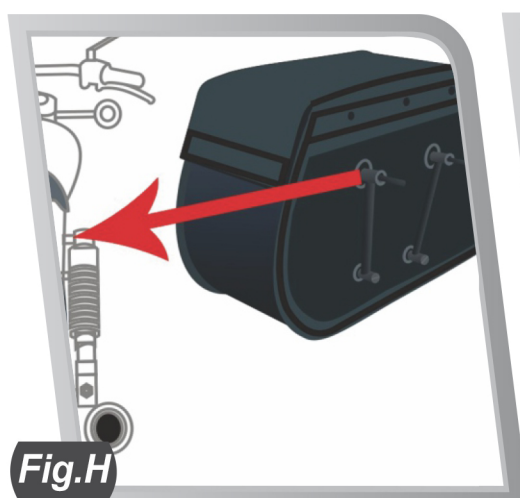
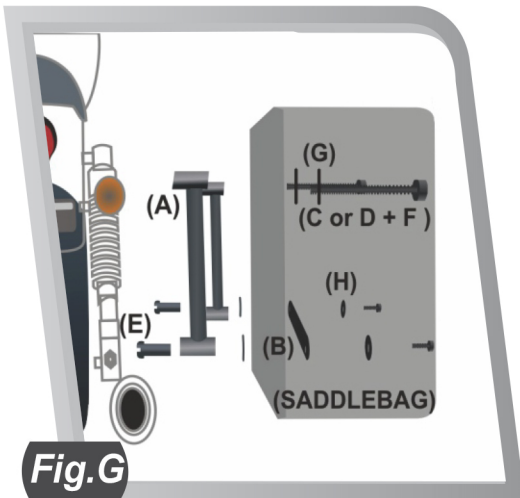
Fig. G Shows how to permanently attach the mounting bracket on the back of the bag. Please make sure the part number (B) remain inside the bag where as part number (A&E) are sandwiched between the back of the bag and the motorcycle.

## Step 6

By now you should have the bracket permanently attached to the back of the bag and it should resemble Fig.H

## Step 7

Repeat the same process in order to install the other saddlebag. It is highly recommended to use tip number 1. Tips are provided below.



## Tips

1- In order to ensure both bag's fitment is identical and to save time. After drilling the four holes in the first bag place the back of the bag against the second undrilled bag.

2- Now access the drilling bag from inside and mark the four holes on the second bag.

## Warnings

Avoid usage of the any mounting part that is impaired or is not working properly. If you are not secure about the installation of the saddlebags, do not use them.

It is important to note that if you do not mount these saddlebags properly damage will be caused to the saddlebags and/or motorcycle. If bag are securely installed, no part of the mounting system or bags should touch the motorcycle while in operation.

Sporadically check for shifting of the bag and verify that no part of the mounting system is interfering with any part of the motorcycle while riding. This includes the drive train, suspension, brakes or wheels.

Do not attempt to use these saddlebags if the mounting instructions are unclear. It is important that you seek professional assistance from a qualified mechanic or dealer.

It is highly dangerous to operate a motorcycle if the saddlebags are not installed correctly. We suggest you find a motorcycle mechanic for further assistance in the event you have doubts about your abilities to install the product securely.